Support Equipment:

Hardinge Conventional Turret Lathe, Hardinge 2nd OP Lathe, Feeler Turret Lathe, Conventional Mill, Diamond Wheel Pedestal Grinder, Pedestal Grinder, Burgmaster Drill Press Craftsman Drill Press,

CK.O.Lee Tool Grinder, Beadblast UnitVertical Band Saw, Horizontal Band Saw, Ultra Sonic Cleaner, Tumble Deburr

Software:

E2 Shop Floor ERP System, Gibbs Cam, Mastercam, Solidworks, Multi-DNC

Machine List

 

Hass VF2 SS

Travel 30’’ X 16’’ X 20’’

12,000 RPM

4th Axis

H2T210 Rotary Table

Thru Coolant Spindle

Probe

Nakamura- Tome SC 300 Lathe

10’’ Chuck

Max Dia. - 13.77’’

Max Length- 23.62’’

35-3,500 RPM

2.75’’ Bar Dia.

Tail Stock

Parts Catcher

Hass VF2

Travel 30’’ X 16’’ X 20’’

10,000 RPM

Probe

Haas ST-30Y

18” X 23” Max Capacity

3.00” Bar Feeder Capacity

Y Axis +/-2.00

10” Chuck

Tail Stock w/ 30” between centers

Haas VF3YT

Travel 40’’ X 26’’ X 25’’

12,000 RPM

4th Axis

H2T310 Rotary Table

Thru Coolant Spindle

Probe

Hass VF2 SS

Travel 30’’ X 16’’ X 20’’

12,000 RPM

4th Axis

H2T210 Rotary Table

Probe

Kia Turn 15 LMS

Swing Dia. - 21.6’’

Max Turn Dia. - 10’’

Max Length- 20.6’’

Main Spindle- 6,000 RPM

Sub Spindle- 5,000 RPM

Live Tooling- C-Axis 4,000 RPM

Bar Capacity- 1.5’’

Part Catcher

Part Conveyer for high volume

LNS Quick Load Bar Feeder

Hass VF2 SS

Travel 30’’ X 16’’ X 20’’

12,000 RPM

4th Axis

H2T210 Rotary Table

Probe